# **Power Electronics**

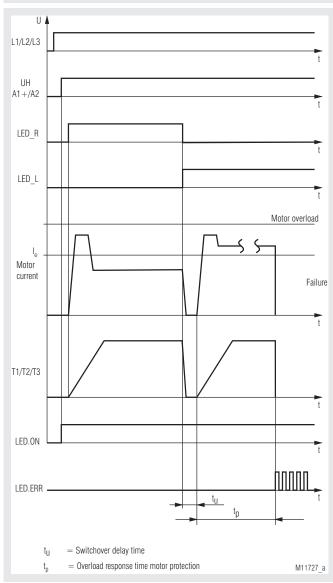
# MINISTART Smart Motorstarter, For Modbus UG 9410



# **Product Description**

The smart motorstarter UG 9410 can be used for softstart, softstop, reversing and protecting 3 phase asynchronous motors. By measuring the line current a thermal model is used to calculate the motor temperature, and in the case of overtemperature the motor is disconnected. In addition also a thermo switch can be used. The reversing is done via relays. The relays are switched without current flow, this provides long service life.

# **Function Diagram**



# Translation of the original instructions





#### Your Advantages

- · Widely used measuring and automation protocol
  - Up to 7 functions in one device
- Reversing anticlockwise,
- Reversing clockwise
- Softstart
- Softstop
- Motor protection
- Phase sequence monitoring
- Phase failure monitoring
- Communication monitoring
- 80 % less space
- · Simple and time-saving commissioning as well as user-friendly
- Operation through parameterization via modbus
- Hybrid relay combines benefits of relay technology with non-wearing semiconductor technology
- High availablility by
- Temperature monitoring of semiconductors
- High withstand voltage up to 1500 V
- Load free relay reversing function
- Device overload
- Device overload
   Pluggable clamps
- TWIN- connection terminals to loop auxiliary supply and Bus

#### Features

- · According to IEC/EN 60947-4-2
- Modbus RTU-interface
- To reverse 3 phase motors up to 0.18 kW ... 2.2 kW at 400 V
- 2-phase softstart, softstop
- 3 potentiometer for setting the modbus adress and baud rate
  - 5 LEDs for status indication
- · Reversing with relays without current, softstart, softstop with thyristor
- · Galvanic separation between control circuit and power circuit
- Width: 22.5 mm

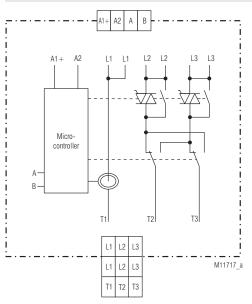
#### Approvals and Markings



#### Applications

- Reversing operation for door and gate controls, bridge drives and lifting applications
- Conveyor systems
- Actuating drives in process controls

# **Circuit Diagram**



Connection Terminals					
Terminal designation	Signal description				
A1 (+)	Auxiliary voltage + DC 24 V				
A2	Auxiliary voltage 0 V				
A	Modbus signal A				
В	Modbus signal B				
L1	Phase voltage L1				
L2	Phase voltage L2				
L3	Phase voltage L3				
T1	Motor connection T1				
T2	Motor connection T2				
Т3	Motor connection T3				

# Function

## Softstart

2 motor phases are controlled using thyristors, so that the motor current rises continuously. The starting torque behaves in the same way. This provides shock free starting and reduces mechanical failures. Starting time- and starting voltage can be adjusted via Modbus.

#### Softstop

2 motor phases are controlled using thyristors, so that the motor current drops continuously. The motor torque behaves in the same way on run down. This provides shock free stopping and reduces mechanical failures. Stopping time and stopping voltage can be adjusted via Modbus.

#### Motor protection

The thermal load of the motor is calculated using a thermal model. The current is measured in phase T3. A symmetric current load of all 3 phases of the motor is assumed for flawless functioning. When the trigger value – stored in the trigger characteristics-, is reached, the motor is switched off and the device switches to fault 8.

The fault and motor leading can be acknowledged via Modbus.

Attention: The data of the thermal model is cleared through reset. In this case, the user must provide adequate cooling time of the motor resp. of the UG 9410.

#### Phase sequence detection

For correct function of the unit a clockwise phase sequence is required. The phase sequence monitoring feature checks on power up the sequence of the connected voltage and signals on anticlockwise sequence the fault 3. This fault can be cleared via Modbus.

#### Phase failure monitoring

After connecting the auxiliary supply, the unit checks if all 3 phases are correct. If one or more phases are missing, the unit indicates fault 4. This fault can be reset via Modbus.

#### **Communication monitoring**

The communication monitoring controls the data transmission between Modbus-master and Modbus-slave using the registers "Timeout enable" and "Timeout time". It enables the Modbus-slave to switch off all outputs independently in the event of a communication failure. Further information can be found in the separate user manual Mode RTU.

Indicators		
Green LED "On":	Permanent on -	Supply connected
Red LED "ERR":	Flashing -	Failure code of the device
Yellow LED "Bus"	: Flashing -	When receiving or transmitting Modbus data
Yellow LED "L":		Motor turns anti-clockwise Softstart or softstop active on anti-clockwise turn
Yellow LED "R":		Motor turns clockwise Softstart or softstop active on clockwise turn
Failure code :	<ol> <li>Wrong m</li> <li>Phase re</li> <li>Phase fai</li> <li>Incorrect</li> <li>Motor pro</li> <li>Modubus</li> </ol>	versal detected

 $1^{*}$  -  $10^{*}$  = Number of flashing pulses in sequence

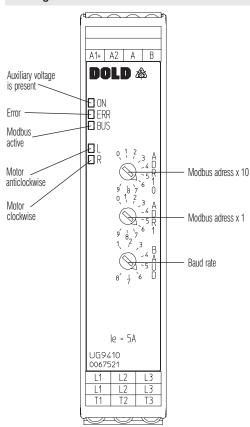
#### Reset Function

By sending a reset command a reset can be operated via Modbus

#### Modbus RTU

For communication between motor controller and a supervising control the Modbus RTU protocol according to Specification V 1.1b3 is used.

#### Setting



M11731 b

Position Potentiometer BAUD	1	2	3	4	5	6	7	8
Baud rate Baud	1200	2400	4800	9600	19200	38400	57600	115200
Response	< 50	< 25	< 12	< 10	< 5	< 5	< 5	< 5
Time	ms	ms	ms	ms	ms	ms	ms	ms

## **Technical Data**

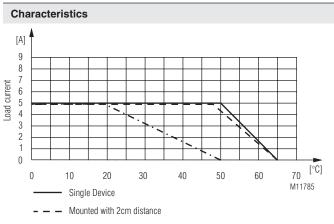
Nominal voltage L1/L2/L3: Nominal frequency:	3 AC 200 480 V $\pm$ 50 / 60 Hz , automatic	
Auxiliary voltage:	$DC~24~V~\pm10\%$	
Motor power:	0.5 A 5.0 A adjusta	ble via Modbus
Operating mode		
5.0 A:	AC 53a: 6-2: 100-30	IEC/EN 60947-4-2
Surge current:	200 A (tp = 20 ms)	
Load limit integral:	200 A <sup>2</sup> s ( tp = 10 ms	)
Peak reverse voltage:	1500 V	
Overvoltage limiting:	AC 510 V	
Leakage current in off state:	< 3 x 0.5 mA	
Start / deceleration voltage:	30 80 % adjustable	e via Modbus
Start / deceleration ramp:	0 10 s adjustable v	ia Modbus
Consumption:	2 W	
Switchover delay time:	150 ms	
Start up delay for master tick:	Min. 25 ms	
Release delay for master tick:	Min. 30 ms	
Current measurement:	AC 0.5 30 A	
Measuring accuracy:	$\pm5\%$ of end of scale $^{\circ}$	value
Measured value update time		
At 50 Hz:	100 ms	
At 60 Hz:	83 ms	
Motor protection		
Up to 5.0 A:	Class 10	
Electronically, with thermal men		
Reset:	Manual via Modbus	
Short circuit strength		
max. fuse rating:	25 A gG / gL	IEC/EN 60947-5-1

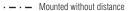
	Technical Data		
	Vibration resistance:	Amplitude 0,35 mr Frequency 10 55	n Hz, IEC/EN 60068-2-6
bus	Climate resistance: Wire connection: Removable terminal blocks	0 / 065 / 04	IEC/EN 60068-1 DIN 46228-1/-2/-3/-4
947-4-2	Wire connection Phase voltage and motor pluggable screw terminal (S):	0.25 2.5 mm <sup>2</sup> sc	
S	Wire connection: Bus and auxiliary supply pluggable Twin-cage-clamp-	0.25 2.5 mm <sup>2</sup> st	randed ferruled
5	terminal (PT):	0.25 1.5 mm <sup>2</sup> sc 0.25 1.5 mm <sup>2</sup> str	
	Insulation of wires or	0	
	sleeve length: Fixing torque: Mounting: Weight:	8 mm 0.5 0.6 Nm DIN rail 220 g	IEC/EN 60715
	Dimensions		
	Width x height x depth:	22.5 x 105 x 120.3	mm
	Standard Type		
947-5-1 e engine must be	UG 9410PM 3 AC 200 480 Article number: • Nominal voltage: • Nominal motor current: • Modbus RTU • Adjustable baud rate	V 50/60 Hz 5.0 A 0067521 3 AC 200 480 V 5.0 A	
	• Width:	22.5 mm	

Coordination Type! Coordination type 1 according to IEC 60947-4-1: The engine control unit is defective following a short circuit and must be replaced.

# General Data

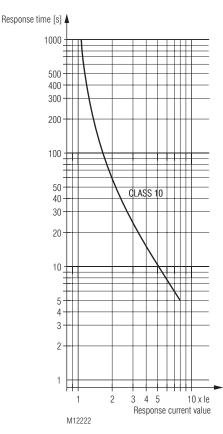
<b>Operating mode:</b> Operation:	Continuous operation $0 \dots + 65$ °C (see derating curve) At an altitude of > 1000 m the maximum permissible temperature reduces by 0.5 °C / 100 m $40 \dots + 70$ °C				
Storage:	- 40 + 70 °C				
Relative air humidity:	93 % at 40 °C				
Altitude:	≤ 2000 m				
Clearance and creepage					
distances					
Rated impuls voltage /					
pollution degree					
Motor voltage- control voltage:		IEC 60664-1			
Motor voltage- Modbus:	6 kV / 2	IEC 60664-1			
Overvoltage category:	III				
EMC					
Electrostatic discharge:	8 kV (air)	IEC/EN 61000-4-2			
HF-irradiation					
80 MHz 1.0 GHz:	10 V / m	IEC/EN 61000-4-3			
1.0 GHz 2.5 GHz:	3 V / m	IEC/EN 61000-4-3			
2.5 GHz 2.7 GHz:	1 V / m	IEC/EN 61000-4-3			
Fast transients:	2 kV	IEC/EN 61000-4-4			
Surge voltages					
between					
Wires for power supply:	1 kV	IEC/EN 61000-4-5			
Between wire and ground:	2 kV	IEC/EN 61000-4-5			
HF wire guided:	10 V	IEC/EN 61000-4-6			
Voltage dips		IEC/EN 61000-4-11			
Interference emission					
Wire guided:	Limit value class B	IEC/EN 60947-4-2			
Radio irradiation:	Limit value class B	IEC/EN 60947-4-2			
Harmonics:		EN 61000-3-2			
Degree of protection:					
Housing:	IP 40	IEC/EN 60529			
Terminals:	IP 20	IEC/EN 60529			





#### Derating curve:

Rated continuous current depending on ambient temperature and distance Enclosure without ventilation slots



**Trigger characteristics** Motor overload protection

# **Setting Facilities**

Potentiometer ADR10:	- Unit adress x 10
Potentiometer ADR1:	- Unit adress x 1
Potentiometer BAUD:	- Baud rate

The module address and baud rate is only read after connecting the auxiliary supply!

# Group fusing

Several motor starters can be wired in parallel on the supply side. Please make sure, that the total current cannot exceed 16 A. If several starters are use together and require more than 16 A, groups have to be split up for max 16 A.

### Set-up Procedure

- 1. Connect motor and device according to application example. The 3 phases must be connected in correct sequence, wrong phase sequence will lead to failure (see failure code)
- 2. Setting unit adress and baud rate via potentiometer.
- 3. Power up the unit.
- Parametrization via Modbus 4.
- 5. At correct setting, the motor should ramp up continuously to full speed.

# Safety Notes

#### **Installation Error!**

- nfo · For engine control units, the minimum loads indicated in the data sheet must be observed.
  - The use of capacitive loads can lead to the destruction of switching components of the motor control unit. Do not operate capacitive loads on the motor control unit.
  - To ensure that the motor is switched off if the Modbus communication fails, the communication must be monitored using the time-out function.



Although the motor is at standstill, it is not galvanically separated from the mains.

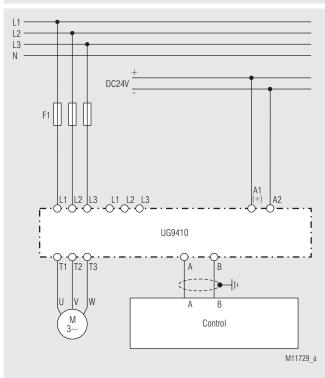


#### **Functional error!**

Danger to life, risk of serious injuries or property damage.

• It must be ensured that the motor start signal is removed before the reset, otherwise the motor will start again.

#### Application Example



Motor control with UG 9410 and PLC via Modbus

#### **Bus Interface**

ProtocolModbus Seriell RTUAdress1 to 99Baud rate1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 BaudData bit8Stop bit2ParityNone

More information about the interface, wiring rules, device identification and communication monitoring can be found in the Modbus user manual.

### **Function-Codes**

At UG 9410 the following function codes are implemented:

Function- Code	Name	Description
0x03	Read Holding Register	Device parameter read word by word
0x04	Read Input Register	Actual values read word by word
0x05	Write Single Coil	Outputs write induvidually
0x06	Write Single Register	Device parameter write word by word
0x10	Write Multiple Register	Device parameter write in blocks

# **Device configuration**

If required the device configuration data can be saved permanently by setting the the Bit "Write configuration to EEPROM". The data is copied from the EEPROM to the relevant register when connecting the auxiliary voltage. As the numbers of write cycles of an EEPROM are limited, the writing must not be done in cycles. In addition it is not possible to receive modbus telegrams during a period of 50 ms while writing the EEPROM.

# Parameter table

Every slave owns an output- configuration- and actual value table. In these tables it is defined under which address the parameters can be found.

Single Coils (Control signals):

Register- Adress	Protocol- Adresse	Name	Value range	Description	Data type	Access rights
1	0	RunRight	0x0000 0xFF00	Motor turns right off Motor turns right on	BIT	write
2	1	RunLeft	0x0000 0xFF00	Motor turns left off Motor turns left on	BIT	write
3	2	Reset	0x0000 0xFF00	No function Device reset	BIT	write
4	3	Write configuration to EEPROM	0x0000 0xFF00	No function Save parameter	BIT	write

Input Register (Device state and measuring values):

Register- Adress	Protocol- Adresse	Name	Value range	Description	Data type	Access rights
30001	0	State word 1 Device failure	0 10	0: No failure 1: Overtemperature LT 2: Wrong freqency 3: Phase reversal 4: Phase failure 5: 6: 7: Temperatur circuit fault 8: Motor protection device actuated 9: Communication fault Modbus 10: Checksum failure EEPROM	UINT16	reading
30002	1	State word 2 State of device	0 6	0: Device initialize 1: Wait for start 2: Softstart ramp 3: Clockwise On 4: Anti-clockwise On 5: Softstop ramp 6: Device in errormode	UINT16	reading
30003	2	Actual motor current	0 3000	Actual motor current in 1/100 A	UINT16	reading
30004	3	Motor load	0 100	Motor load in % from rated motor power	UINT16	reading

Holding Register (Device configuration):

Register- Adress	Protocol- Adresse	Name	Value range	Initial value	Description	Data type	Access rights
40001	0	Control word 1	0 2	0	Bit 0 = Reset Bit 1 = Write configuration to EEPROM	UINT16	write / reading
40002	1	Control word 2	02	0	Bit 0 = RunRight Bit 1 = RunLeft	UINT16	write / reading
40003	2	le *)	50 500	50	Nominal motor current in 1/100 A	UINT16	write / reading
40004	3	Mon *)	30 80	30	Softstart voltage in % from nominal voltage	UINT16	write / reading
40005	4	Ton *)	0 100	100	Softstart ramp time in 1/10 Sec	UINT16	write / reading
40006	5	Moff *)	80 30	30	Softstop voltage in % from nominal voltage	UINT16	write / reading
40007	6	Toff *)	0 100	100	Softstop ramp time in 1/10 s	UINT16	write / reading
40008	7	Timeout release	0 1	0	0 = Disable 1 = Enable	UINT16	write / reading
40009	8	Timeout	100010000	1000	Timeout value in ms	UINT16	write / reading

\*) Parameters can be stored permanently in the EEPROM by setting the Bit "Write configuration to EEPROM"


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